



# Product Change Notification

## TE Connectivity

Product Change Notification: P-18-015636

PCN Date: 22-MAR-18

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:  
Molding One Roof - Stage 2

Description of Changes  
TE Empalme Consolidation Project Molding Process. Dear customer, we are proud to announce that TE Connectivity, Automotive Business Unit is in the process of a Consolidation Project in the Empalme location the objective is to consolidate Plant 1 (Molding & Mechatronics) and Plant 4 (Assembly) into a single building, in the same industrial park. This notification includes only the first stage of the molding process move. (As a continuation of PCN P-17-015262)  
Other attachments:  
[TE Empalme Consolidation Project - Molding Process](#)  
[TE Empalme Consolidation Project - Molding Process](#)

Reason for Changes:  
Dear Customer, we hereby inform you about a transfer of tools and/or processes. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. A TE-internal release test based on the relevant part specifications will be executed before delivery. Upon request, a PPAP Level 2 will be available if it concerns a transfer of a tool which produces a finished TE-product. A PPAP Level 1 will be available if it concerns a component of a TE-product, where the production location of the finished TE-product remains unchanged. If you require such a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	18-JUN-2018
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1456426-1</a>	NO						
<a href="#">1-1456426-5</a>	NO						
<a href="#">1-1456426-6</a>	NO						
<a href="#">1-1924067-1</a>	NO						
<a href="#">1-1924067-2</a>	NO						
<a href="#">1-1924067-3</a>	NO						
<a href="#">1-1924067-4</a>	NO						
<a href="#">1-1924067-5</a>	NO						
<a href="#">1-1924067-6</a>	NO						
<a href="#">1-776163-1</a>	NO						
<a href="#">1-776163-2</a>	NO						
<a href="#">1-776163-4</a>	NO						
<a href="#">1-776163-5</a>	NO						
<a href="#">1-776163-6</a>	NO						
<a href="#">1-776180-1</a>	NO						
<a href="#">1-776180-6</a>	NO						
<a href="#">1-776230-1</a>	NO						
<a href="#">1-776230-4</a>	NO						
<a href="#">1-776231-1</a>	NO						
<a href="#">1-776231-2</a>	NO						
<a href="#">1-776231-5</a>	NO						
<a href="#">1-776275-1</a>	NO						
<a href="#">1-776276-1</a>	NO						
<a href="#">1-776279-1</a>	NO						
<a href="#">1-776280-1</a>	NO						
<a href="#">1-776280-2</a>	NO						
<a href="#">1326018-1</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1326018-2</a>	NO						
<a href="#">1326122-1</a>	NO						
<a href="#">1326132-1</a>	NO						
<a href="#">1326132-2</a>	NO						
<a href="#">1326136-1</a>	NO						
<a href="#">1326140-1</a>	NO						
<a href="#">1326226-1</a>	NO						
<a href="#">1438031-1</a>	NO			"V23542-G1516-A101"			
<a href="#">1438454-1</a>	NO						
<a href="#">1443997-1</a>	NO						
<a href="#">1456471-1</a>	NO						
<a href="#">1456471-2</a>	NO						
<a href="#">1456867-3</a>	NO						
<a href="#">1587335-1</a>	NO						
<a href="#">174971-2</a>	NO						
<a href="#">184000-1</a>	NO						
<a href="#">184006-1</a>	NO						
<a href="#">184006-2</a>	NO						
<a href="#">184010-1</a>	NO						
<a href="#">184014-1</a>	NO						
<a href="#">184016-1</a>	NO						
<a href="#">184020-1</a>	NO						
<a href="#">184032-1</a>	NO						
<a href="#">184034-1</a>	NO						
<a href="#">184042-1</a>	NO						
<a href="#">184042-2</a>	NO						
<a href="#">184046-1</a>	NO			"EM3604-000", "AMP-0-0184046-1"			
<a href="#">184050-2</a>	NO						
<a href="#">184270-1</a>	NO						
<a href="#">1924292-5</a>	NO						
<a href="#">1924337-1</a>	NO						
<a href="#">1924346-1</a>	NO						
<a href="#">1924346-3</a>	NO						
<a href="#">2098198-5</a>	NO						
<a href="#">2098269-1</a>	NO						
<a href="#">2098557-1</a>	NO						
<a href="#">2098557-4</a>	NO						
<a href="#">2098559-7</a>	NO						
<a href="#">2098633-1</a>	NO						
<a href="#">2098641-1</a>	NO						
<a href="#">2098641-6</a>	NO						
<a href="#">2138504-1</a>	NO						
<a href="#">2203937-1</a>	NO						
<a href="#">3-2098269-1</a>	NO						
<a href="#">4-1456426-1</a>	NO						
<a href="#">4-1488991-1</a>	NO						
<a href="#">4-1924067-1</a>	NO						
<a href="#">4-1924067-2</a>	NO						
<a href="#">4-2098541-1</a>	NO						
<a href="#">4-2272003-4</a>	NO						
<a href="#">414946-1</a>	NO						
<a href="#">5-1419168-8</a>	NO			"V23542-G1516-D101"			
<a href="#">638119-1</a>	NO						
<a href="#">638134-5</a>	NO						
<a href="#">638207-6</a>	NO						
<a href="#">638245-1</a>	NO						
<a href="#">638245-2</a>	NO						
<a href="#">638393-1</a>	NO						
<a href="#">638393-3</a>	NO						
<a href="#">638394-1</a>	NO						
<a href="#">638817-3</a>	NO						
<a href="#">638817-9</a>	NO						
<a href="#">638832-3</a>	NO			"1000012806-0001"			
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-3</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						
<a href="#">776163-1</a>	NO						
<a href="#">776163-2</a>	NO						
<a href="#">776163-4</a>	NO						
<a href="#">776163-5</a>	NO						
<a href="#">776164-1</a>	NO						
<a href="#">776164-2</a>	NO						
<a href="#">776164-4</a>	NO						
<a href="#">776164-5</a>	NO						
<a href="#">776180-1</a>	NO						
<a href="#">776230-1</a>	NO						
<a href="#">776230-2</a>	NO						
<a href="#">776230-4</a>	NO						
<a href="#">776231-1</a>	NO						
<a href="#">776231-2</a>	NO						
<a href="#">776231-4</a>	NO						
<a href="#">776231-5</a>	NO						
<a href="#">776273-1</a>	NO						
<a href="#">776273-2</a>	NO						
<a href="#">776273-4</a>	NO						
<a href="#">776273-5</a>	NO						
<a href="#">776275-1</a>	NO						
<a href="#">776275-2</a>	NO						
<a href="#">776276-1</a>	NO						
<a href="#">776279-1</a>	NO						
<a href="#">776279-2</a>	NO						
<a href="#">776280-1</a>	NO						
<a href="#">776280-2</a>	NO						
<a href="#">776280-6</a>	NO						
<a href="#">776286-1</a>	NO						
<a href="#">776286-2</a>	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1456426-1</a>	NO						
<a href="#">1-1456426-5</a>	NO						
<a href="#">1-1456426-6</a>	NO						
<a href="#">1-1924067-2</a>	NO						
<a href="#">1-1924067-3</a>	NO						
<a href="#">1-1924067-4</a>	NO						
<a href="#">1-1924067-5</a>	NO						
<a href="#">1-1924067-6</a>	NO						
<a href="#">1-776163-1</a>	NO						
<a href="#">1-776163-2</a>	NO						
<a href="#">1-776163-4</a>	NO						
<a href="#">1-776163-5</a>	NO						
<a href="#">1-776163-6</a>	NO						
<a href="#">1-776180-6</a>	NO						
<a href="#">1-776230-1</a>	NO						
<a href="#">1-776231-1</a>	NO						
<a href="#">1-776231-5</a>	NO						
<a href="#">1-776275-1</a>	NO						
<a href="#">1-776276-1</a>	NO						
<a href="#">1-776279-1</a>	NO						
<a href="#">1-776280-2</a>	NO						
<a href="#">1326018-1</a>	NO						
<a href="#">1326018-2</a>	NO						
<a href="#">1326122-1</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1326132-1</a>	NO						
<a href="#">1326132-2</a>	NO						
<a href="#">1326136-1</a>	NO						
<a href="#">1326226-1</a>	NO						
<a href="#">1438454-1</a>	NO						
<a href="#">1443997-1</a>	NO						
<a href="#">1456471-1</a>	NO						
<a href="#">1456471-2</a>	NO						
<a href="#">174971-2</a>	NO						
<a href="#">184000-1</a>	NO						
<a href="#">184006-2</a>	NO						
<a href="#">184010-1</a>	NO						
<a href="#">184014-1</a>	NO						
<a href="#">184016-1</a>	NO						
<a href="#">184020-1</a>	NO						
<a href="#">184034-1</a>	NO						
<a href="#">184042-2</a>	NO						
<a href="#">184046-1</a>	NO			EM3604-000", "AMP-0-0184046-1"			
<a href="#">184270-1</a>	NO						
<a href="#">1924292-5</a>	NO						
<a href="#">1924346-3</a>	NO						
<a href="#">2098198-5</a>	NO						
<a href="#">2098557-1</a>	NO						
<a href="#">2098557-4</a>	NO						
<a href="#">2098633-1</a>	NO						
<a href="#">4-1456426-1</a>	NO						
<a href="#">4-2098541-1</a>	NO						
<a href="#">638245-1</a>	NO						
<a href="#">638245-2</a>	NO						
<a href="#">638393-3</a>	NO						
<a href="#">638394-1</a>	NO						
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<a href="#">770680-2</a>	NO						
<a href="#">770680-3</a>	NO						
<a href="#">770680-5</a>	NO						
<a href="#">776163-1</a>	NO						
<a href="#">776163-4</a>	NO						
<a href="#">776163-5</a>	NO						
<a href="#">776164-1</a>	NO						
<a href="#">776164-2</a>	NO						
<a href="#">776164-4</a>	NO						
<a href="#">776164-5</a>	NO						
<a href="#">776180-1</a>	NO						
<a href="#">776230-2</a>	NO						
<a href="#">776230-4</a>	NO						
<a href="#">776231-1</a>	NO						
<a href="#">776273-1</a>	NO						
<a href="#">776273-4</a>	NO						
<a href="#">776275-1</a>	NO						
<a href="#">776275-2</a>	NO						
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<a href="#">776279-2</a>	NO						
<a href="#">776280-2</a>	NO						
<a href="#">776280-6</a>	NO						
<a href="#">776286-1</a>	NO						
<a href="#">776286-2</a>	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1456426-1	NO						
1-1456426-3	NO						
1-1456426-6	NO						
1-1924067-2	NO						
1-1924067-3	NO						
1-1924067-4	NO						
1-1924067-5	NO						
1-1924067-6	NO						
1-776163-1	NO						
1-776163-2	NO						
1-776163-4	NO						
1-776163-5	NO						
1-776163-6	NO						
1-776180-6	NO						
1-776230-1	NO						
1-776231-1	NO						
1-776231-5	NO						
1-776275-1	NO						
1-776276-1	NO						
1-776279-1	NO						
1-776280-2	NO						
1326018-1	NO						
1326018-2	NO						
1326122-1	NO						
1326132-1	NO						
1326132-2	NO						
1326136-1	NO						
1326226-1	NO						
1438454-1	NO						
1443997-1	NO						
1456471-1	NO						
1456471-2	NO						
174971-2	NO						
184000-1	NO						
184006-2	NO						
184010-1	NO						
184014-1	NO						
184016-1	NO						
184020-1	NO						
184034-1	NO						
184042-2	NO						
184046-1	NO			EM3604-000", "AMP-0-0184046-1"			
184270-1	NO						
1924292-5	NO						
1924346-3	NO						
2098198-5	NO						
2098557-1	NO						
2098557-4	NO						
2098633-1	NO						
4-1456426-1	NO						
4-2098541-1	NO						
638245-1	NO						
638245-2	NO						
638393-3	NO						
638394-1	NO						
770680-1	NO						
770680-2	NO						
770680-3	NO						
770680-5	NO						
776163-1	NO						
776163-4	NO						
776163-5	NO						
776164-1	NO						
776164-2	NO						
776164-4	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">776164-5</a>	NO						
<a href="#">776180-1</a>	NO						
<a href="#">776230-2</a>	NO						
<a href="#">776230-4</a>	NO						
<a href="#">776231-1</a>	NO						
<a href="#">776273-1</a>	NO						
<a href="#">776273-4</a>	NO						
<a href="#">776275-1</a>	NO						
<a href="#">776275-2</a>	NO						
<a href="#">776276-1</a>	NO						
<a href="#">776279-1</a>	NO						
<a href="#">776279-2</a>	NO						
<a href="#">776280-2</a>	NO						
<a href="#">776280-6</a>	NO						
<a href="#">776286-1</a>	NO						
<a href="#">776286-2</a>	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1456426-1</a>	NO						
<a href="#">1-1456426-6</a>	NO						
<a href="#">1-1924067-1</a>	NO						
<a href="#">1-1924067-2</a>	NO						
<a href="#">1-1924067-3</a>	NO						
<a href="#">1-1924067-4</a>	NO						
<a href="#">1-1924067-6</a>	NO						
<a href="#">1-776163-1</a>	NO						
<a href="#">1-776163-2</a>	NO						
<a href="#">1-776163-5</a>	NO						
<a href="#">1-776180-1</a>	NO						
<a href="#">1-776230-1</a>	NO						
<a href="#">1-776230-4</a>	NO						
<a href="#">1-776231-2</a>	NO						
<a href="#">1-776231-5</a>	NO						
<a href="#">1-776280-1</a>	NO						
<a href="#">1-776280-2</a>	NO						
<a href="#">1326132-1</a>	NO						
<a href="#">1326136-1</a>	NO						
<a href="#">1326140-1</a>	NO						
<a href="#">1326226-1</a>	NO						
<a href="#">1438031-1</a>	NO			"V23542-G1516-A101"			
<a href="#">1438454-1</a>	NO						
<a href="#">1443997-1</a>	NO						
<a href="#">1456471-1</a>	NO						
<a href="#">1456867-3</a>	NO						
<a href="#">1587335-1</a>	NO						
<a href="#">174971-2</a>	NO						
<a href="#">184000-1</a>	NO						
<a href="#">184006-1</a>	NO						
<a href="#">184006-2</a>	NO						
<a href="#">184014-1</a>	NO						
<a href="#">184016-1</a>	NO						
<a href="#">184020-1</a>	NO						
<a href="#">184032-1</a>	NO						
<a href="#">184042-1</a>	NO						
<a href="#">184042-2</a>	NO						
<a href="#">184046-1</a>	NO			"EM3604-000", "AMP-0-0184046-1"			
<a href="#">184050-2</a>	NO						
<a href="#">184270-1</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1924292-5</a>	NO						
<a href="#">1924337-1</a>	NO						
<a href="#">1924346-1</a>	NO						
<a href="#">2098269-1</a>	NO						
<a href="#">2098557-1</a>	NO						
<a href="#">2098557-4</a>	NO						
<a href="#">2098559-7</a>	NO						
<a href="#">2098641-1</a>	NO						
<a href="#">2098641-6</a>	NO						
<a href="#">2138504-1</a>	NO						
<a href="#">2203937-1</a>	NO						
<a href="#">3-2098269-1</a>	NO						
<a href="#">4-1456426-1</a>	NO						
<a href="#">4-1488991-1</a>	NO						
<a href="#">4-1924067-1</a>	NO						
<a href="#">4-1924067-2</a>	NO						
<a href="#">414946-1</a>	NO						
<a href="#">5-1419168-8</a>	NO			"V23542-G1516-D101"			
<a href="#">638119-1</a>	NO						
<a href="#">638134-5</a>	NO						
<a href="#">638207-6</a>	NO						
<a href="#">638245-1</a>	NO						
<a href="#">638245-2</a>	NO						
<a href="#">638393-1</a>	NO						
<a href="#">638817-3</a>	NO						
<a href="#">638817-9</a>	NO						
<a href="#">638832-3</a>	NO			"1000012806-0001"			
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						
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<a href="#">776163-4</a>	NO						
<a href="#">776163-5</a>	NO						
<a href="#">776164-1</a>	NO						
<a href="#">776180-1</a>	NO						
<a href="#">776230-1</a>	NO						
<a href="#">776230-2</a>	NO						
<a href="#">776230-4</a>	NO						
<a href="#">776231-2</a>	NO						
<a href="#">776231-4</a>	NO						
<a href="#">776231-5</a>	NO						
<a href="#">776273-2</a>	NO						
<a href="#">776273-4</a>	NO						
<a href="#">776273-5</a>	NO						
<a href="#">776275-1</a>	NO						
<a href="#">776275-2</a>	NO						
<a href="#">776276-1</a>	NO						
<a href="#">776279-1</a>	NO						
<a href="#">776280-1</a>	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-1456426-1</a>	NO						
<a href="#">1-1456426-6</a>	NO						
<a href="#">1-1924067-1</a>	NO						
<a href="#">1-1924067-2</a>	NO						
<a href="#">1-1924067-3</a>	NO						
<a href="#">1-1924067-4</a>	NO						
<a href="#">1-1924067-6</a>	NO						
<a href="#">1-776163-1</a>	NO						
<a href="#">1-776163-2</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-776163-5</a>	NO						
<a href="#">1-776180-1</a>	NO						
<a href="#">1-776230-1</a>	NO						
<a href="#">1-776230-4</a>	NO						
<a href="#">1-776231-2</a>	NO						
<a href="#">1-776231-5</a>	NO						
<a href="#">1-776280-1</a>	NO						
<a href="#">1-776280-2</a>	NO						
<a href="#">1326132-1</a>	NO						
<a href="#">1326136-1</a>	NO						
<a href="#">1326140-1</a>	NO						
<a href="#">1326226-1</a>	NO						
<a href="#">1438031-1</a>	NO			"V23542-G1516-A101"			
<a href="#">1438454-1</a>	NO						
<a href="#">1443997-1</a>	NO						
<a href="#">1456471-1</a>	NO						
<a href="#">1456867-3</a>	NO						
<a href="#">1587335-1</a>	NO						
<a href="#">174971-2</a>	NO						
<a href="#">184000-1</a>	NO						
<a href="#">184006-1</a>	NO						
<a href="#">184006-2</a>	NO						
<a href="#">184014-1</a>	NO						
<a href="#">184016-1</a>	NO						
<a href="#">184020-1</a>	NO						
<a href="#">184032-1</a>	NO						
<a href="#">184042-1</a>	NO						
<a href="#">184042-2</a>	NO						
<a href="#">184046-1</a>	NO			"EM3604-000", "AMP-0-0184046-1"			
<a href="#">184050-2</a>	NO						
<a href="#">184270-1</a>	NO						
<a href="#">1924292-5</a>	NO						
<a href="#">1924337-1</a>	NO						
<a href="#">1924346-1</a>	NO						
<a href="#">2098269-1</a>	NO						
<a href="#">2098557-1</a>	NO						
<a href="#">2098557-4</a>	NO						
<a href="#">2098559-7</a>	NO						
<a href="#">2098641-1</a>	NO						
<a href="#">2098641-6</a>	NO						
<a href="#">2138504-1</a>	NO						
<a href="#">2203937-1</a>	NO						
<a href="#">3-2098269-1</a>	NO						
<a href="#">4-1456426-1</a>	NO						
<a href="#">4-1488991-1</a>	NO						
<a href="#">4-1924067-1</a>	NO						
<a href="#">4-1924067-2</a>	NO						
<a href="#">4-2272003-4</a>	NO						
<a href="#">414946-1</a>	NO						
<a href="#">5-1419168-8</a>	NO			"V23542-G1516-D101"			
<a href="#">638119-1</a>	NO						
<a href="#">638134-5</a>	NO						
<a href="#">638207-6</a>	NO						
<a href="#">638245-1</a>	NO						
<a href="#">638245-2</a>	NO						
<a href="#">638393-1</a>	NO						
<a href="#">638817-3</a>	NO						
<a href="#">638817-9</a>	NO						
<a href="#">638832-3</a>	NO			"1000012806-0001"			
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						
<a href="#">776163-2</a>	NO						
<a href="#">776163-4</a>	NO						
<a href="#">776163-5</a>	NO						
<a href="#">776164-1</a>	NO						



Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">776180-1</a>	NO						
<a href="#">776230-1</a>	NO						
<a href="#">776230-2</a>	NO						
<a href="#">776230-4</a>	NO						
<a href="#">776231-2</a>	NO						
<a href="#">776231-4</a>	NO						
<a href="#">776231-5</a>	NO						
<a href="#">776273-2</a>	NO						
<a href="#">776273-4</a>	NO						
<a href="#">776273-5</a>	NO						
<a href="#">776275-1</a>	NO						
<a href="#">776275-2</a>	NO						
<a href="#">776276-1</a>	NO						
<a href="#">776279-1</a>	NO						
<a href="#">776280-1</a>	NO						